

This listing of claims will replace all prior versions, and listings, of claims in the application:

**Listing of Claims:**

1. (Currently Amended) A method of forming a security device including:

providing a sheet including a substantially transparent or translucent layer and a reflective layer, ~~the layers being in permanently fixed disposition to each other within the sheet~~ at least part of the reflective layer being visible through at least a portion of the transparent or translucent layer from a first side of the sheet; and blind embossing the sheet at least partly within said portion from the first side of the sheet, through the transparent or translucent layer and onto the reflective layer to form a transitory embossed image within said portion.

2. (Currently Amended)- A method of forming a security device according to claim 1, wherein the ~~transitory embossed image is visible at viewing angles within a range of angles of high reflection~~ substantially transparent or translucent layers are in permanently fixed disposition to each other within the sheet.

3. (Currently Amended) A method of forming a security device according to claim 1, ~~wherein~~ including: providing a sheet including a substantially transparent or translucent layer and a reflective layer, at least part of which is visible through at least a portion of the transparent or translucent layer from a first side of the sheet, the portion of the transparent or translucent layer ~~being~~ is defined by only partly opacifying the sheet to form a window in the sheet; and ~~wherein~~ blind embossing the sheet is blind embossed at least partly within the window from the first side of the sheet, through the transparent or translucent layer and onto the reflective layer to form a transitory embossed image at least partly within said window.

4. (Currently Amended) A method of forming a security device according to claim 1 including ~~providing a sheet including a substantially transparent or translucent layer and a reflective layer, at least part of which is visible through at least a portion of the transparent or translucent layer on a first side of the sheet; blind embossing the sheet at least partly within said portion, from the first side of the sheet, through the transparent or translucent layer and onto the reflective layer to form a transitory embossed image within said portion; and~~ the further step of only partly opacifying the sheet to define said portion of the transparent or translucent layer as a window in the sheet.

5. (Original) A method of forming a security device including providing a substantially transparent or translucent layer, blind embossing from a first side of the substantially transparent or translucent layer through the transparent or translucent layer to produce an embossment in the layer;

applying a reflective layer to the other side of said substantially transparent or translucent layer at least in part register with - the embossment, thereby resulting in a transitory embossed image in the reflective layer visible through the transparent or translucent layer at least at some viewing angles.

6-8. (Cancelled)

9. (Currently Amended) A method according to ~~any one of the preceding claims~~ claim 1 wherein the substantially transparent or translucent layer comprises transparent polymeric substrate with the reflective layer applied to one side or embedded into the polymeric substrate.

10. (Currently Amended) A method according to ~~any one of claims 1 to 4~~ wherein the substantially transparent or translucent layer comprises a coating applied to a substrate.

11-13. (Cancelled)

14. (Currently Amended) A method according to ~~any one of claims 1 to 10 or claim 13~~ wherein the reflective layer is formed by printing with a reflective ink, comprising a highly reflective metallic ink, such as a silver or gold metallic ink, or a nacreous or pearlescent pigment such as iriodin.

15-16. (Cancelled)

17. (Currently Amended) A method according to claim 14 wherein the reflective layer is formed by printing with a reflective ink ~~is of the type comprising an optically variable pigment which provides a colour~~color ~~shift between two distinct colours~~ colors with the colourcolor ~~shift being dependent upon the viewing angle.~~

18-19. (Cancelled)

20. (Original) A security device comprising a sheet including: a reflective layer; a substantially transparent or translucent layer, the layers being in permanently fixed disposition to each other within the sheet; a blind embossed transitory image formed through the substantially transparent or translucent layer onto the reflective layer, at least part of which is visible through the transparent or translucent layer at least at some viewing angles.

21. (Original) A security device according to claim 20 wherein the transitory embossed image is visible at viewing angles within a range of angles of high reflection.

22. (Currently Amended) A security device according to claim 20 ~~or claim 21~~ wherein at least one side of the sheet is partly opacified to define a window in the sheet, the transitory image being disposed at least partly within the window.

23-35. (Cancelled)

36. (Currently Amended) A security device according to claim ~~35~~20 wherein the transitory embossed image includes a first set of embossed lines or dots extending in one direction, and a second set of embossed lines or dots extending in a different direction.

37. (Original) A method or security device according to claim 36 wherein the second set of embossed lines or dots extends substantially perpendicularly to the first set of embossed lines or dots.

38. (Currently Amended) A ~~method or~~ security device according to claim 20 ~~any one of claims 1 to 34~~ wherein the transitory embossed image comprises a first embossing having a predetermined feature and a second embossing of smaller dimensions formed on said predetermined feature of said first embossing, said first embossing being formed to hide and reveal said second embossing at predetermined viewing angles.

39-59. (Cancelled)

60. (Original) A security device comprising:

a sheet including a reflective layer, and a blind embossed transitory image formed in the sheet in the region of the reflective layer,

wherein the transitory embossed image comprises a first embossing having a predetermined feature and a second embossing of smaller dimensions formed on said predetermined feature of said first embossing, said first embossing being formed to hide and reveal said second embossing at predetermined viewing angles.

61. (Currently Amended) A security device according to claim 60 wherein the sheet includes a transparent or translucent layer~~substrate~~ and the sheet is embossed through the transparent or translucent layer ~~and onto~~ forming the transitory embossed image in the reflective layer.

62. (Currently Amended) A security device according to claim 61 wherein ~~the substrate includes a transparent or translucent layer and~~ the reflective layer is visible through the transparent or translucent layer.

63. (Currently Amended) A security device according to ~~any one of claims 60 to 62~~ wherein the sheet is only partly opacified to define a window in the sheet, the transitory image being disposed at least partly within the window.

64-77. (Cancelled)

78. (Currently Amended) A security document or device comprising: a substrate; a layer of optically variable pigment applied to an area of the substrate, wherein the optically variable pigment provides a ~~colour~~ color shift between two distinct

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~~colours~~colors with the ~~colour~~color shift being dependent upon the viewing angle; and an embossed transitory image formed by an embossing in the area of optically variable pigment, wherein the embossed transitory image includes a first set of lines or dots extending in one direction and a second set of lines or dots extending in a different direction.

79-90. (Cancelled)

91. (Original) A security document or device comprising a substrate, a layer of optically viable or reflective coating applied to an area of the substrate, and an embossed transitory image formed by embossing in the area of the optically variable or reflective coating, wherein the security document is formed with a transparent window and the embossed transitory image is at least partly disposed in the transparent window.

92-98. (Cancelled)